

Date: Monday, 7/30/2007 1:54:01 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HANDLE KNOB
Job Number	: 33794		
Estimate Number	: 11858		
P.O. Number	: N/A	Part Number	: D2367
This Issue	: 7/30/2007 S.O. No. : N/A	Drawing Number	: D2367 REVA
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A
Previous Run	: 29146	Material	: N/A
Written By	:	Due Date	: 8/20/2007
Checked & Approved By	: <u>07.07.30</u>	Qty:	30
Comment	: Est, A 02.10.29 New issue KJ	Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELRLNR12500	DELRLIN ROUND BAR 1.25"
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Comment: Qty.: 0.0473 f(s)/Unit Total: 0.4725 f(s)

DELRLIN ROUND BAR 1.25"

Material: Ø1.250" Black Delrin (M-DELRLIN-R1.2500) and Dwg D2367

M104398 DIP 07/10/19

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

Machine as per Folio FA045 and Dwg D2367

Deburr

DIP 07/10/19 (31)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DIP 07/10/19 (31)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JL 07/10/19

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5730

7/10/19 SC

(31X)

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

DIP 07/10/19 (31)

Job Completion



U 07.10.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 21/10/22

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

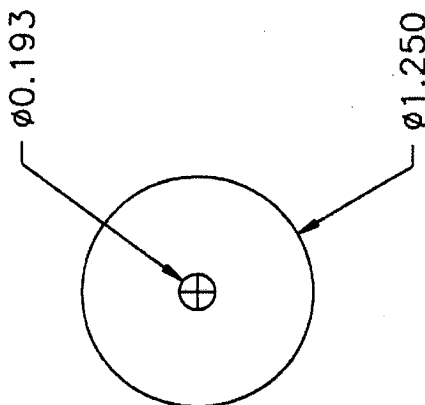
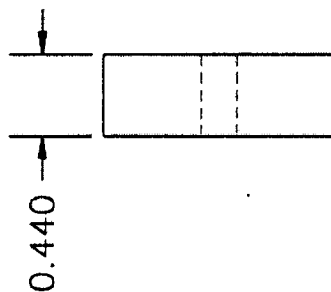
NOTE: Date & initial all entries





DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. A
CHECKED <i>PSW</i>	APPROVED <i>[Signature]</i>	D2367	SHEET 1 OF 1
DATE	TITLE	SCALE	
95:02:22	HANDLE KNOB	1:1	

RELEASED  
960610Bw



BREAK ALL EDGES .015 MAX  
MATERIAL: BLACK DELRIN

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33794